

APPLICATION GUIDE



Graphic Application Type 2: **INMOULD** SOLID ORIGINAL™



T2-6-16

Step 1

Remove the white release paper from the graphic, thus exposing the adhesive coated face of the graphic.

Do not apply any additional adhesive to the graphic or mould surface.



Scan to view application video.

Step 2

Carefully apply to the selected part of the mould (mould surface must be clean and free from dust and powder particles).

Note: warming the area of the mould where the graphic is to go will aid the graphic application. In colder climate regions we recommend not to pre-load moulds with graphics for the following days moulding cycle. If you are unsure what type of surface to apply the graphics to please contact one of our technical advisers.

Tip - Graphics can be applied to hot moulds.

Step 3

Using your hand, work from one end of the graphic to the other to avoid trapping any air, which will cause air bubbles in the graphic surface.

Step 4

Using a firm rubber faced roller, apply even pressure over the whole graphic to ensure that the adhesive has full contact with the mould surface, if not, this may cause small dimples or sunken areas in the graphic once moulded. Continue with moulding cycle.

If moulding large open type products such as troughs, tanks, etc, with large quantities of powder, it may be necessary to reduce rotation speed or apply graphic to a recessed area in the mould.

Step 5

Once you have completed your moulding cycle and removed the finished product, it is critical to remove any glue residue from the mould surface and finished product using only 'PSI Brand Graphic Adhesive Remover', should any other non-approved cleaning agent be used in this process PSI Brand cannot guarantee the longevity of your graphic.

Please store 'PSI Brand Graphic Adhesive Remover' and rags away from open flames. Store unused graphics in a dry dust free area face down with pressure applied to keep them flat.

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