

APPLICATION GUIDE



Graphic Application Type 1: INMOULD CLEARCUT ORIGINAL™



T1-6-16

Step 1

Roll back the white release paper away from the graphic (on the clear application tape) thus exposing the graphic adhesive coated face.

Do not apply any additional adhesive to the graphic or mould surface.



Scan to view application video.

Step 2

Holding the clear application tape by the ends, carefully apply to the selected part of the mould (mould surface must be clean and free from dust and powder particles).

Note: warming the area of the mould where the graphic is to go will aid the graphic application. In colder climate regions we recommend not to pre-load moulds with graphics for the following day's moulding cycle. If you are unsure what type of surface to apply the graphics to, please contact one of our technical advisers.

Tip - Graphics can be applied to hot moulds.

Step 3

Using a firm rubber faced roller, apply even pressure over the whole graphic (with the clear application tape still applied) removing any air bubbles that may be trapped underneath the graphic.

Step 4

Peel back the clear application tape away from the graphic and discard.

Step 5

Roll over graphic once more to insure final graphic adhesion, continue with moulding cycle.

If moulding large open type products such as troughs, tanks, etc., with large quantities of powder, it may be necessary to reduce rotation speed or apply graphic to a recessed area in the mould.

Step 6

Once you have completed your moulding cycle and removed the finished product, it is critical to remove any glue residue from the mould surface and finished product using only 'PSI Brand Graphic Adhesive Remover', should any other non-approved cleaning agent be used in this process PSI Brand cannot guarantee the longevity of your graphic.

Please store 'PSI Brand Graphic Adhesive Remover' and rags away from open flames. Store unused graphics in a dry dust free area face down with pressure applied to keep them flat.

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