

# APPLICATION GUIDE



## Graphic Application Type 5b: **INMOULD** with **PTAC** **X-TREME™** PEEL OFF ADHESIVE SYSTEM



T5b-6-16

### Step 1

Remove the white release paper/film from the graphic, thus exposing the adhesive coated face of the graphic.

Do not apply any additional adhesive to the graphic or mould surface.

### Step 2

Carefully apply to the selected part of the mould (mould surface must be clean and free from dust and powder particles).

Note: warming the area of the mould where the graphic is to go will aid the graphic application. In colder climate regions we recommend not to pre-load moulds with graphics for the following days moulding cycle. If you are unsure what type of surface to apply the graphics to please contact one of our technical advisers.

Tip - Graphics can be applied to hot or cold moulds.

### Step 3

Using a soft plastic squeegee, work from one end of the graphic to the other to avoid trapping any air, which will cause air bubbles in the graphic surface.

Apply even pressure over the whole graphic to ensure that the adhesive has full contact with the mould surface

### Step 4

If moulding large open type products such as troughs, tanks, etc, with large quantities of powder, it may be necessary to reduce rotation speed or apply graphic to a recessed area in the mould.

### Step 5

Once you have completed your moulding cycle and removed the finished product, remove adhesive coated PTAC™ film by simply lifting an edge and peeling from the graphic.

NO CLEANING REQUIRED

Store unused graphics in a dry dust free area face down with pressure applied to keep them flat. This will help prevent them curling. Should the graphic become curled or hard, warm graphic to soften.



Scan to view application video.

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