

APPLICATION GUIDE



ENHANCE Application : Waterbased Surface Enhancer.



T6-6-16

PSI Brand Water based Surface Enhancer is designed specifically for plastic rotational moulded parts, for removal of pin holes enhancing material flow for better moulding of; voids, threads and formation around inserts.

Also used as a protective coat on the reverse side of INMOULD Graphics to prevent erosion in larger mouldings.

- Healthy - Zero odors...
- Safe - Non-flammable...
- Environment - Minimal waste...
- Eco - Less means more...
- Reliable - Consistent results...

Step 1

For best results apply ENHANCE to a mould surface temperature greater than 40 degrees Celsius (100F).

Tip - We recommend application immediately after product de-moulding stage.

Step 2

Spray ENHANCE sparingly onto mould using smooth bush type strokes to achieve a light and even coat.

ENHANCE will apply 'milky white' in appearance & cure clear when ready to mould.

Tip - We recommend using an air spray gun for better control and economical usage.

Step 3

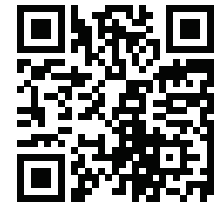
Full cure is necessary to achieve optimum results, note 'steaming off' indicates rapid curing.

ENHANCE is designed to cure clear within 60 seconds when applied at 40°C (100°F).

Tip - Too heavier coat or application to cold moulds will extend cure time & may result in product stain, discolouration & streaky effects.

Step 4

Proceed with moulding.



Scan to view application video.

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